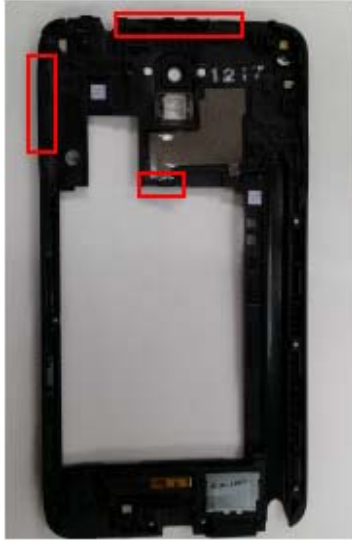
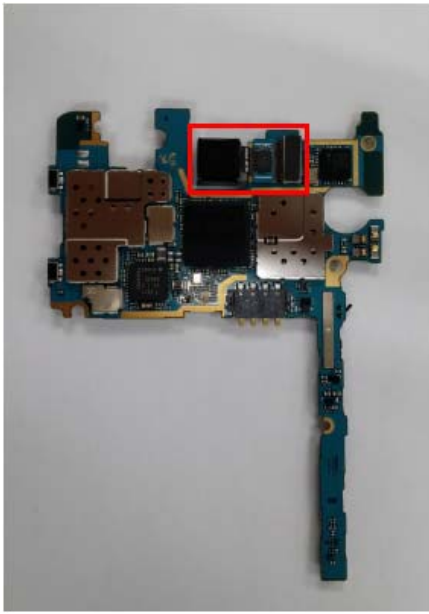


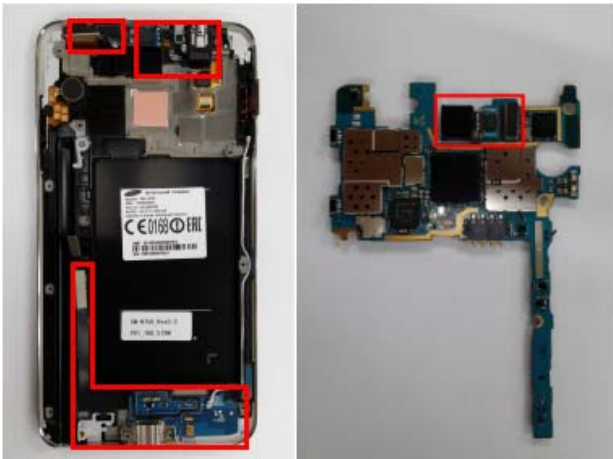
7. Level 2 Repair

7-1. Disassembly

1	2
	
1) Disassemble rear screw 13 points.	1) Disassemble rear with disassemble equipment, remove hook from volume key(Right) side → battery contact → Top side order.
3	4
	
1) Disassemble Rear from Front.	1) Remove ① OCTA FPCB, ② SUB PBA, ③ SUB KEY FPCB, ④ 2M CAMERA MODULE FPCB, ⑤ WACOM FPCB and ⑥ Ear Jack FPCB. 2) Remove ⑦ Coaxial Cable. 3) Disassemble PBA.

5	6
	
1) Remove SUB PBA..	1) Remove 8M Camera Module.

7-2. Assembly

1	2
	
1) Assemble SUB PBA. 2) Assemble Front Ass'y and PBA.	1) Assemble the PBA on the Front Ass'y. 2) Connect ⑦ Coaxial Cable. 3) Assemble ① OCTA FPCB, ② SUB PBA, ③ SUB Key FPCB, ④ 2M Camera Module FPCB, ⑤ WACOM FPCB and ⑥ Ear Jack FPCB
3	
	
1) Assemble Rear on the Front Ass'y 2) Assemble rear screw 13 Points on the Rear.(Torque:1.0 ~ 1.2 Kgf · Cm)	