

7. Level 2 Repair

7-1. Disassembly and assembly Instructions

7-1-1. Disassembly

1 Unscrew the 5 point of the REAR.



Be careful not to scratch cover.

2 Disassemble the rear cover with the front cover by using the hook



Be careful not to scratch cover.

3 Disassemble Top and Bottom career of the REAR



Be careful not to scratch cover

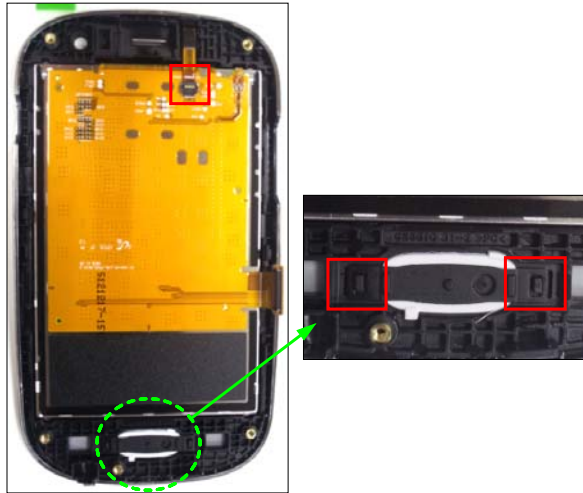
4 Detach LCD Connector and MIC from the board.
After detach FRONT Hook 2point, when detach PBA, lift PCB from the PBA .



Be careful not to damage the FPCBs

5

Remove HOME KEY
Detach TSP FPCB.



6

Detach LCD from the FRONT.
Detach TSP from the FRONT.

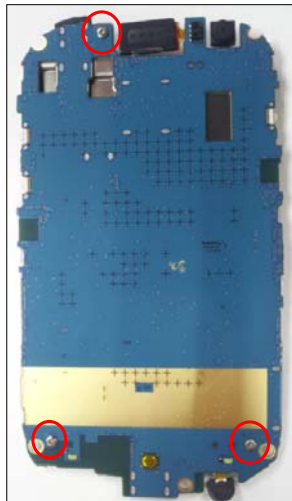


Be careful not to damage the FPCBs

Be careful not to scratch cover

7

Unscrew 3 point.



8

Disassemble Ear jack Rubber and 2 CAMERA.
(When detach CAMERA, USE disassemble camera jig)
Detach Shield Can from the PBA.



Be careful not to damage the PBA

Be careful not to damage the PBA

7-1-2. assemble

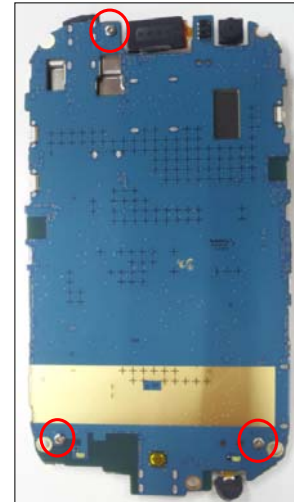
1

Assemble Shield Can to the PBA.
Assemble Ear jack Rubber and CAMERA.



2

Screw PBA 3 point.

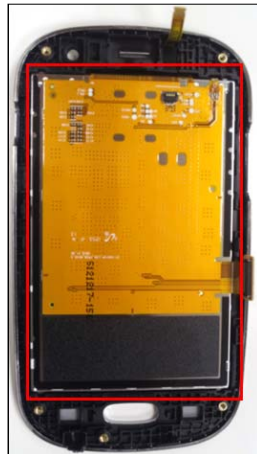


Be careful not to damage the PBA

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3

Assemble TSP.
Place LCD to the FRONT.



4

Insert TSP FPCB.
Assemble HOME KEY to the FRONT.



Be careful not to scratch cover

Be careful not to damage the FPCBs

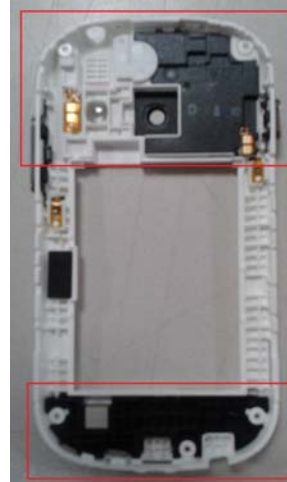
5

Place PBA to the FRONT.
After Insert MIC , assemble LCD Connector from the board.



6

Assemble top and bottom carrier to the REAR.



Be careful not to damage the FPCBs

Be careful not to scratch cover

7

Assemble the REAR CASE.



8

SCREW 5 Point.
Torque :1.1~1.3 Kgf-cm / Size:1.4*3.5



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